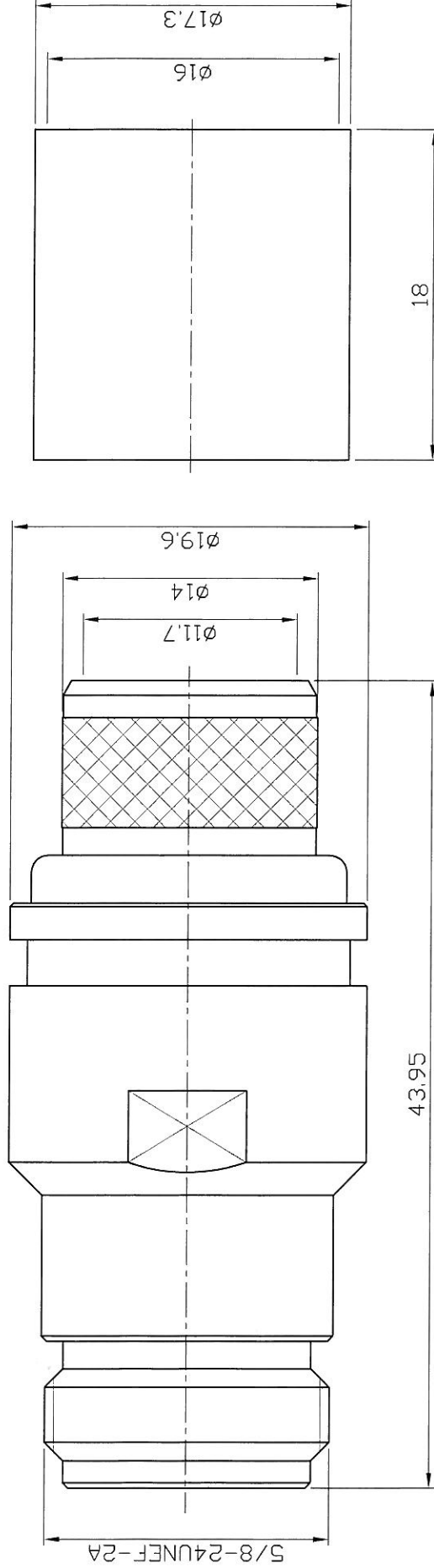


REVISION

REV.	DESCRIPTION	DATE	APPROVED
-	INITIAL RELEASE	2013/12/25	



NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

1. BRASS.
2. P.BRONZE.
3. TIN-ZINC-COPPER-ALLOY PL. 100 MIN. OVER COPPER PL. 50 MIN.
4. GOLD PL. 4 MIN. OVER NICKEL-PHOSPHORUS ALLOY PL. 80 MIN. OVER COPPER PL. 20 MIN.

NO.	DESCRIPTION	MATERIAL	FINISH	QTY	PART NO.
5	FERRULE	COPPER	NOTE 3	1	N3100A-L600-9/W
4	BODY	NOTE 1	NOTE 3	1	N3100A-L600-8/W
3	CONTACT PIN	NOTE 2	NOTE 4	1	N81EZ-L600-3/NM
2	INSULATOR	TEFLON		1	N31EZ-L600-3
1	BODY	NOTE 1	NOTE 3	1	N81EZ-L600-1/W

DIMENSIONS ARE MILLIMETERS UNLESS OTHERWISE SPECIFIED	SCALE	REV	UNIT
TOLERANCES	3 / 1	-	MM
0 ~ 5 = ±0.05	APPROVED		
5 ~ 10 = ±0.07	CHECKED		DATE
10 ~ 20 = ±0.10	DRAWING		DATE
20 ~ 30 = ±0.15			DATE
30 ~ = ±0.20			DATE

JYE BAO CO., LTD.

TAIPEI TAIWAN

TIT.# N JACK CRIMP

DRAWING NO. N81EZ-L600

JYE BAO CO., LTD.

CABLE ASSEMBLY INSTRUCTION

N31EZ-L600	DATE	2014/04/29	REV	—
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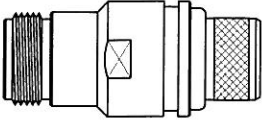

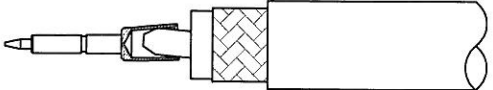
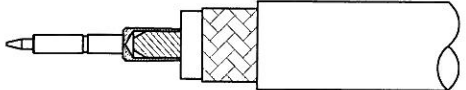
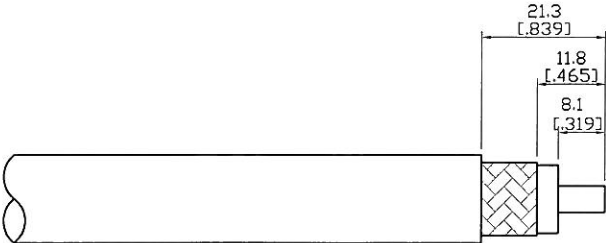
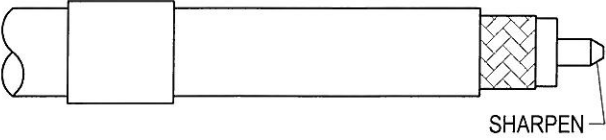
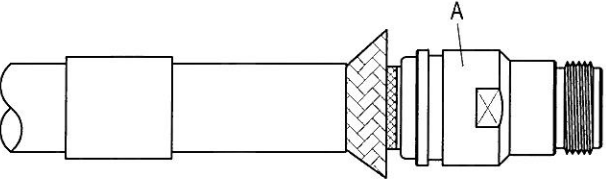
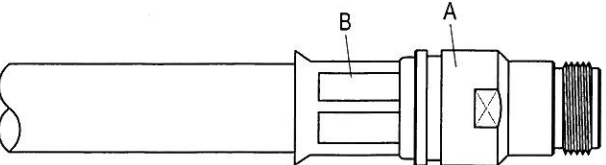
<p>A</p>  <p style="text-align: center;">BODY</p>	<p>B</p>  <p style="text-align: center;">FERRULE</p>	<p>NOTE: THE STRIPPED CABLE AND POINTED CENTER CONDUCTOR MUST BE STRAIGHT (180°), IF NOT LEAVES WILL BREAK EASILY.</p> <p>NG </p> <p>OK </p>
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DIAGRAM	ASSEMBLY INSTRUCTION
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	<p>Step 1: STRIP AS SHOWN.</p>
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 <p style="text-align: right;">SHARPEN</p>	<p>Step 2: SHARPEN CENTER CONDUCTOR TIP. Step 3: SLIDE FERRULE " B " OVER CABLE.</p> <p>NOTE: THE STRIPPED CABLE AND POINTED CENTER CONDUCTOR MUST BE STRAIGHT (180°), IF NOT LEAVES WILL BREAK EASILY.</p>
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 <p style="text-align: center;">A</p>	<p>Step 4: LOOSEN BRAIDING AND SLIDE CONNECTOR " A " IN PLACE.</p>
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 <p style="text-align: center;">B A</p>	<p>Step 5: SLIDE FERRULE " B " TOWARDS THE CONNECTOR " A " AND CRIMP. (USE 15.5mm/0.610inch HEX SECTION OF INSERT-F)</p>
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This part number complies with RoHS.

Notice: JYEBAO reserves the right to make modifications deemed appropriate.

APPROVED	CHECKED	DRAWING
		<i>Albert</i>